Claims:

- 1. A viewing port for a process chamber, comprising:
- a viewing window to permit optical access to said process chamber;
- a mounting to couple said viewing window to said process chamber; and
- a viewing window cleaning apparatus coupled to said mounting and disposed between said viewing window and said process chamber, and configured to form a cleaning plasma in a cleaning plasma region of said mounting.
- 2. The viewing port as recited in claim 1, wherein said viewing window cleaning apparatus comprises a RF source and a plasma source.
- 3. The viewing port as recited in claim 2, wherein said viewing window cleaning apparatus further comprises an impedance match assembly and a plasma generator.
- 4. The viewing port as recited in claim 3, wherein said plasma generator comprises an inductive coil.
- 5. The mounting as recited in claim 1, further comprising at least one array of magnets coupled to said mounting.
- 6. The mounting as claimed in claim 5, wherein at least one of said magnets of the array comprises a permanent magnet.
 - 7. The mounting as claimed in claim 7, wherein at least one of said magnets of the

array comprises an electromagnet.

- 8. The mounting as recited in claim 1, further comprising a gas injection system coupled to said cleaning plasma region.
- 9. The mounting as recited in claim 8, wherein said cleaning plasma etches byproducts deposited on said viewing window through physical etching.
- 10. The mounting as recited in claim 9, wherein said gas injection system provides at least one of argon, krypton, and xenon.
- 11. The mounting as recited in claim 8, wherein said cleaning plasma etches byproducts deposited on said viewing window through chemical etching.
- 12. The mounting as recited in claim 11, wherein said gas injection system provides at least one of NF₃, CF₄, SF₆, C₂F₆, CCl₄, and C₂Cl₆.
- 13. The mounting as recited in claim 8, wherein said cleaning plasma etches byproducts deposited on said viewing window through physical and chemical etching.
- 14. The mounting as recited in claim 13, wherein said gas injection system provides at least one of argon, krypton, xenon and at least one of NF₃, CF₃, SF₆, C₂F₉, CCl₄, and C₂Cl₆.
 - 15. The mounting as recited in claim 1, comprising a viewing window supporting

section configured to position said viewing window at a predetermined position relative to a position of the process chamber.

- 16. The mounting as recited in claim 15, wherein the predetermined position is selected so that a substantial amount of by-products do not travel to said viewing window.
- 17. The mounting port as recited in claim 8, wherein said gas injection system is configured to flow a gas into the cleaning plasma region so that a pressure is generated in the cleaning plasma region, the pressure substantially opposing a propagating direction of byproducts.
- 18. The mounting as recited in claim 8, further comprising at least one array of magnets coupled to said mounting.
- 19. The mounting as claimed in claim 18, wherein at least one of said magnets of the array comprises a permanent magnet.
- 20. The mounting as claimed in claim 18, wherein at least one of said magnets of the array comprises an electromagnet.
- 21. An improved process chamber, the improvement comprising a viewing port coupled to said process chamber, wherein said viewing port comprises:
 - a viewing window to permit optical access to said process chamber; a mounting to couple said viewing window to said process chamber; and

a viewing window cleaning apparatus coupled to said mounting and disposed between said viewing window and said process chamber, and configured to form a cleaning plasma in a cleaning plasma region of said mounting.

- 22. The improved process chamber as recited in claim 21, wherein said mounting further comprises a gas injection system coupled to said cleaning plasma region.
- 23. The improved process chamber as recited in claim 21, wherein said viewing window cleaning apparatus comprises a RF source.
- 24. The improved process chamber as recited in claim 21, wherein said viewing window cleaning apparatus comprises a plasma generator.
- 25. The improved process chamber as recited in claim 21, wherein said mounting further comprises at least one array of magnets coupled to said mounting.
- 26. The improved process chamber as claimed in claim 25, wherein at least one of said magnets of the array comprises a permanent magnet.
- 27. The improved process chamber as claimed in claim 25, wherein at least one of said magnets of the array comprises an electromagnet.
- 28. A method of cleaning a viewing window for a process chamber, said method comprising:

providing a viewing window cleaning apparatus disposed between said viewing window and said process chamber; wherein said viewing window cleaning apparatus is configured to form a cleaning plasma; and

forming said cleaning plasma in the region between said viewing window and said process chamber to facilitate cleaning of said viewing window.

- 29. The method as recited in claim 28, wherein the method further comprises generating a magnetic field to prevent cross-field electron transport between said plasma chamber and said viewing window.
- 30. The method as recited in claim 28, wherein the method further comprises providing a gas so that a pressure is generated in the region between said viewing window and said process chamber, the pressure substantially opposing a propagating direction of byproducts from said process chamber.
- 31. The method as recited in claim 28, wherein the method further comprises positioning said viewing window at a predetermined position relative to a position of the process chamber, wherein the predetermined position is selected so that a substantial amount of by-products do not travel to said viewing window.
- 32. The method as recited in claim 28, wherein said cleaning plasma is formed using a RF source and a plasma generator.
 - 33. The method as recited in claim 28, wherein said cleaning plasma etches by-

products deposited on said viewing window using at least one of argon, krypton, xenon, NF₃, CF₄, SF₆, C₂F₆, CCl₄, and C₂Cl₆.